



LATHE-TYPE COMMUTATOR STONES					
Adams part no.	Grit/Grade	Dimensions			Wood block
		L	W	H	
A5610A1	90/M	5"	1 1/2"	1"	1 1/2"W
A5610A2	120/F				
A5610A3	220/P				
A5610A4	320/E				
A5610B1	90/M	5"	2"	1"	3"W
A5610B2	120/F				
A5610B3	220/P				
A5610B4	320/E				
A5610C1	90/M	8"	1 1/2"	1"	1 1/2"W
A5610C2	120/F				
A5610C3	220/P				
A5610C4	320/E				
A5610D1	90/M	8"	2 1/2"	1 1/2"	3"W
A5610D2	120/F				
A5610D3	220/P				
A5610D4	320/E				

Use our line of commutator stones to dress and finish worn commutators. Clean up the resulting burr with a "Rubrite" flexible abrasive brick. And finish the job by shaping carbon brushes to conform to commutator surfaces with a brush seating stone.

Everything you need for commutator maintenance is included in our exclusive 13-piece Commutator Treating Kit (part no. A5613A1, pictured below).

TECH NOTE:

As a general rule, large and badly worn commutators require initial dressing with a coarse stone; smaller commutators often can be treated with medium- and fine-grade stones.

The smaller the contact, the finer the grit of burnishing tool you can start with.

Different styles and grades of stones and burnishers might need to be tested to find the combination and sequence of grits that works best.

PENCIL-TYPE COMMUTATOR STONES				
Adams part no.	Grit/grade	Dimensions		
		L	W	H
A5610E1	90/M	6"	3/8"	1/4"
A5610E2	120/F			
A5610E3	220/P			
A5610E4	320/E			
A5610F1	90/M	6"	1/2"	1/4"
A5610F2	120/F			
A5610F3	220/P			
A5610F4	320/E			
A5610G1	90/M	6"	3/8"	3/8"
A5610G2	120/F			
A5610G3	220/P			
A5610G4	320/E			
A5610H1	90/M	6"	1/2"	3/8"
A5610H2	120/F			
A5610H3	220/P			
A5610H4	320/E			
A5610J1	90/M	6"	5/8"	1/2"
A5610J2	120/F			
A5610J3	220/P			
A5610J4	320/E			
A5610K1	90/M	6"	3/4"	3/4"
A5610K2	120/F			
A5610K3	220/P			
A5610K4	320/E			

"RUBRITE" FLEXIBLE ABRASIVES			
Adams part no.	Dimensions		
	L	W	H
A5611A1	5"	3/8"	3/8"
A5611A2		3/8"	3/8"
A5611A3		1/2"	1/2"
A5611A4		1"	1/2"
A5611A5	5"	3/4"	3/4"
A5611A6		1"	1"
A5611A7		2"	1"
A5611A8		3"	1"

BRUSH SEATING, CLEANING STONES					
Adams part no.	Dimensions			Grade	Qty./box
	L	W	H		
A5612A1	4 3/4"	2"	1 1/4"	Med. soft	1
A5612A2		1"	1/2"		
A5612A3		3/4"	1/2"		
A5612A4	4 3/4"	3/4"	1/4"	Fine hard	2
A5612A5		1/2"	1/4"		
A5612A6		3/8"	1/4"		

COMBINATION COMMUTATOR STONE				
Adams part no.	Grits (grades)	Dimensions		
		L	W	H
A5610L1	90/220 (M/P)	8"	2"	1"

Adams' exclusive Commutator Treating Kit (part no. A5613A1) packs into a convenient storage box everything you need for thorough commutator maintenance:

- 2 ea. Coarse, Med., Finish, and X-Finish
- 4 Firm/Hard seating stones;
- 1 stone holder;
- 1 storage case

COMMUTATOR TREATING KIT

A5614A3

A5614A2

Replacement stones available (6/pkg.):

- A5614A1** Coarse
- A5614A2** Medium
- A5614A3** Finish
- A5614A4** X-Finish
- A5614A5** Firm/Hard Seating