

# New Durabond® SPx<sup>80</sup>™ = quiet performance, long life

In-house manufacturing of Montgomery rollers ensures strict adherence to specifications.

**Looking for a quiet guide roller?** Adams SPx<sup>80</sup>™ Quiet Poly Durabond™ guide rollers give the quiet ride of rubber...PLUS these advantages:

### COLOR KEY FOR ADAMS POLY

Red = LF<sup>70</sup> Low Friction  
 Black = SP<sup>80</sup> Soft  
 Clear = HD<sup>95</sup> Heavy Duty

- Quiet Poly lasts longer than rubber
- Stands up to petroleum products that invade hoistway and reduce roller life
- Resists ozone degradation

**Durabond poly** is noted for its durability, adhesion to the hub, and quiet running. A lot of other polyurethane formulations look like Durabond; none *perform* like Durabond.

Adams HDx<sup>95</sup>™ Heavy-Duty Durabond® polyurethane is used for heavy-duty guide roller performance.

LFx<sup>70</sup>™ is the super-hard, low-friction Durabond poly formulation that you'll find on all Adams replacement door hanger rollers.



M422



M422S



ME971

**"S" in part no. indicates Quiet Poly**



**5207D42H49 Sheave, 1 groove; 15.25"D**



D422  
D422S



**19502-30 Steel sheave, 1.7 pitch**



M411M



M410M

**P-7087 Roller guide wheel, 10"D**



Adams part no.	Description	Poly tire	Poly color	OEM part no.
M410M	Door hanger roller for MAC door operator; 3 <sup>5</sup> / <sub>8</sub> "-O.D. polyurethane tire with 9 <sup>3</sup> / <sub>32</sub> " concave radius; incl. 7 <sup>1</sup> / <sub>16</sub> -20 threaded axle stud with hex jam nut	LFx <sup>70</sup>	Red	P-31344 MAP-344
M411M	Door hanger roller for MAC door operator; 2 <sup>7</sup> / <sub>8</sub> "-O.D. polyurethane tire with 9 <sup>3</sup> / <sub>32</sub> " concave radius; incl. 7 <sup>1</sup> / <sub>16</sub> -20 threaded axle stud with hex jam nut	LFx <sup>70</sup>	Red	P-31341 MAP-341
D422S	Quiet Poly roller guide wheel; precision-machined steel hub with 3"-O.D. polyurethane tire; 1 <sup>3</sup> / <sub>16</sub> "W, 1/2" face; single ball bearing has I.D. of 0.7874"	SPx <sup>80</sup>	Black	P-2964
D422	Same as D422S above, with HDx <sup>95</sup> heavy-duty poly tire	HDx <sup>95</sup>	Clear	
M422S	Quiet Poly roller guide wheel; precision-machined aluminum hub with 4 <sup>3</sup> / <sub>8</sub> "-O.D. polyurethane tire 1"W at bearing; tire tapers to 1/2" face; bearing I.D. = 0.7874"	SPx <sup>80</sup>	Black	P-12907
M422	Same as M422S above, with HDx <sup>95</sup> heavy-duty poly tire	HDx <sup>95</sup>	Clear	
ME971	Roller guide wheel for hydraulic elevators and escalators; precision-machined aluminum hub with 3 <sup>15</sup> / <sub>16</sub> "-O.D. tire, 7 <sup>7</sup> / <sub>8</sub> "W; bearing I.D. = 0.7874"	HDx <sup>95</sup>	Clear	P-12963, P-12908

Durabond, HDx<sup>95</sup>, LFx<sup>70</sup>, SPx<sup>80</sup>—Reg. TM Adams Elevator Equipment Company



**P-13787 Roller guide wheel, 6.5"D**



**P-12592 Roller guide wheel, 7.75"D**